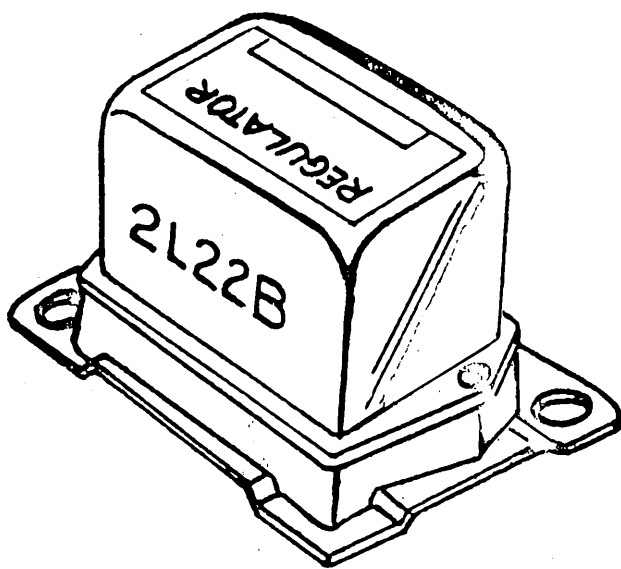
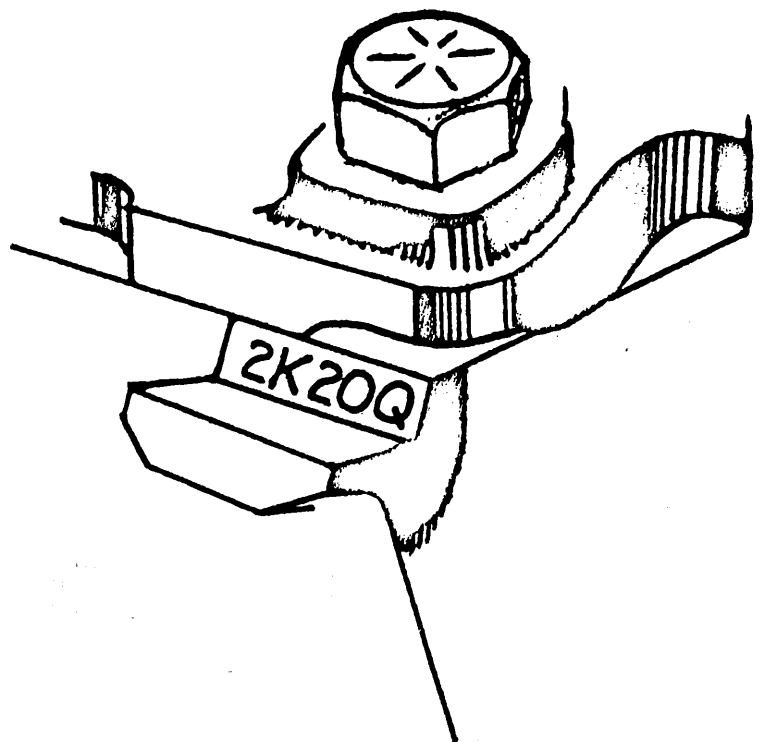


1962-76 FORD Component Build Date Manual



Official Licensed Product

Ford Motor Company

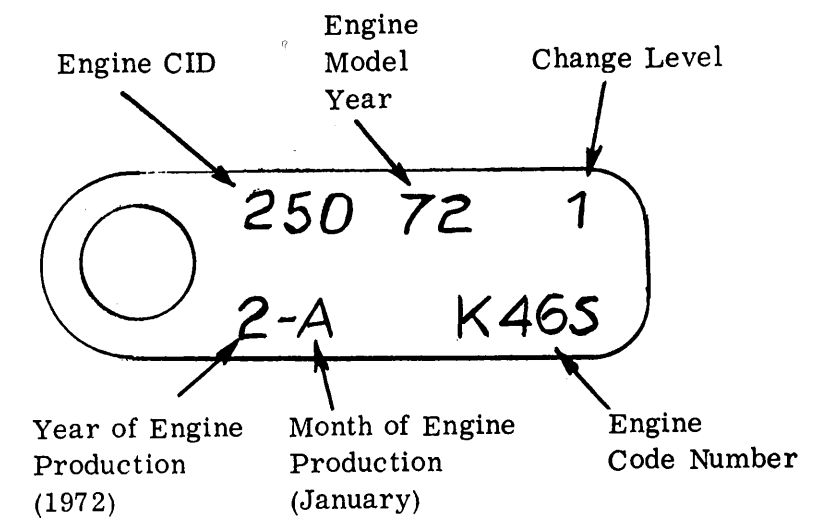
5002

ENGINE IDENTIFICATION CODES AND DATE STAMP LOCATIONS

ENGINE IDENTIFICATION CODES

Engine identification should reference the data appearing on the aluminum engine tag and the engine block stamp.

A typical aluminum engine identification tag.



TYPICAL ENGINE BLOCK STAMP

The illustration applies to both car and truck engines

Example:

Build Date
Year of Engine
Production

6G11X
Month of
Engine
Production Day Inspector

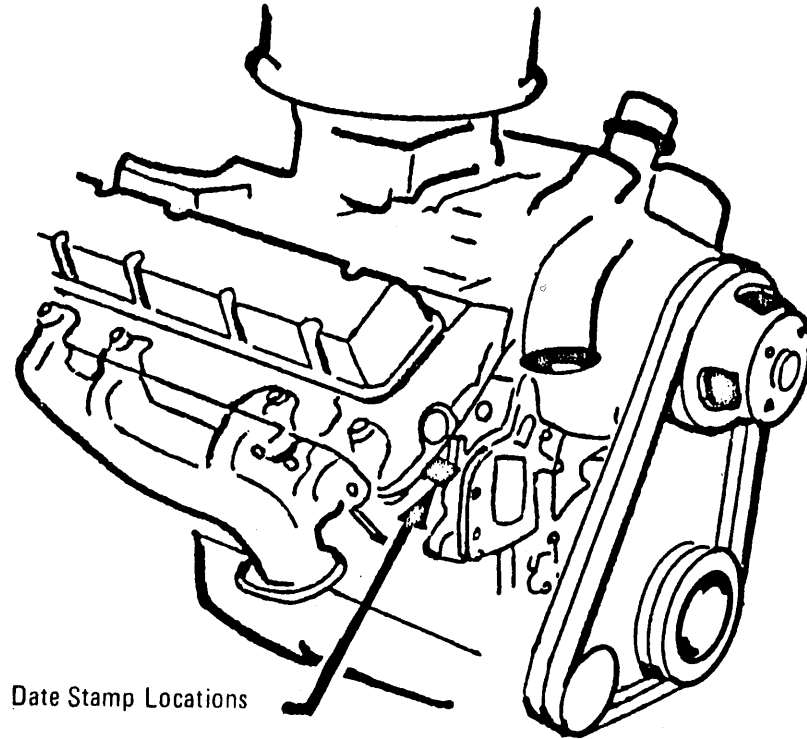
BUILD DATE CODE

FOR FORD MANUFACTURED ITEMS

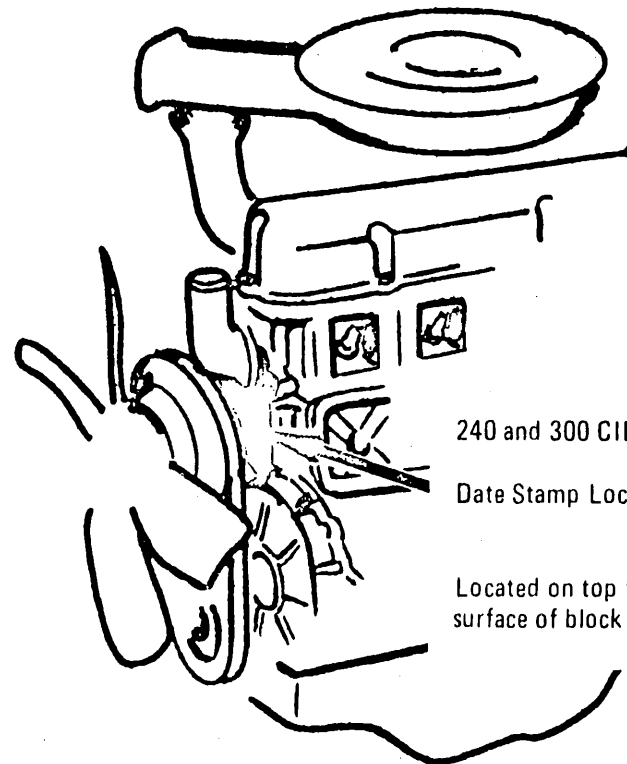
CODE FOR DATE OF MANUFACTURE

YEAR	MONTH	WEEKS	DAY	SHIFT	HOUR	EXAMPLES	
						BASIS	TIME
1962-2	JAN - A	1st Week - A	1 17	A	1	Monthly	DEC 1972
1963-3	FEB - B	2nd Week - B	2 18	B	2		
1964-4	MAR - C	3rd Week - C	3 19	C	3		
1965-5	APR - D	4th Week - D	4 20		4	Weekly	Fourth Week OCT 1972
1966-6	MAY - E	5th Week - E	5 21		5		
1967-7	JUN - F		6 22		6		
1968-8	JUL - G		7 23		7	or Daily	JUL 31, 1972
1969-9	AUG - H		8 24		8		
1970-0	SEP - J		9 25				
1971-1	OCT - K		10 26			By Shift	First Shift APR 1, 1972
1972-2	NOV - L		11 27				
1973-3	DEC - M		12 28				
1974-4			13 29			Hourly	Sixth Hour Second Shift NOV 17, 1972
1975-5			14 30				
1976-6			15 31				
			16				
							2M
							2KD
							2G31
							3D1A
							2L17B6

ENGINE DATE STAMP LOCATIONS



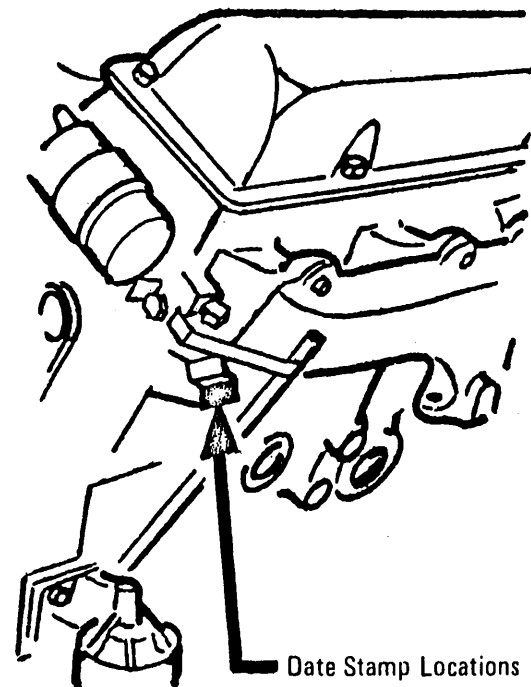
401, 477, and 534 C.I.D. Engines



240 and 300 CID Engines

Date Stamp Locations

Located on top front
surface of block



Date Stamp Locations

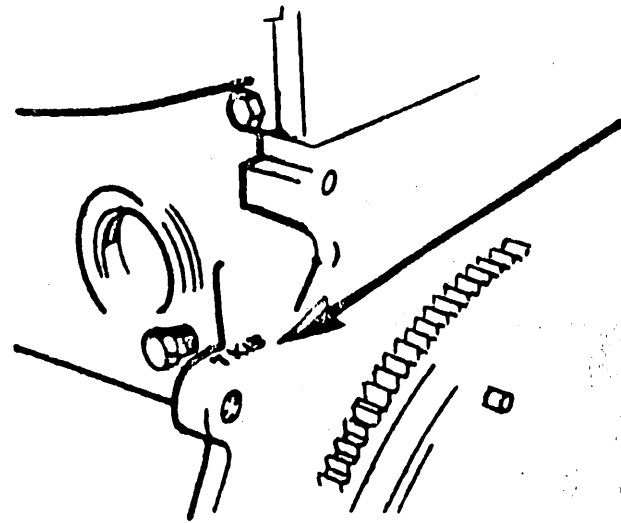
Located on cast
boss - left front
side of block

330, 361, 390 and 391 C.I.D. Engines

ENGINE DATE STAMP LOCATIONS

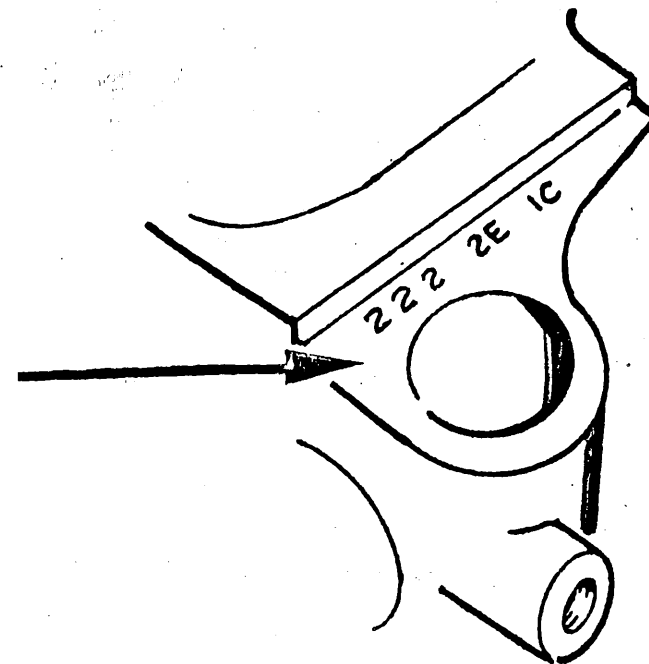
1600 cc Engines

Date Stamp Locations
Located on boss —
left rear of block



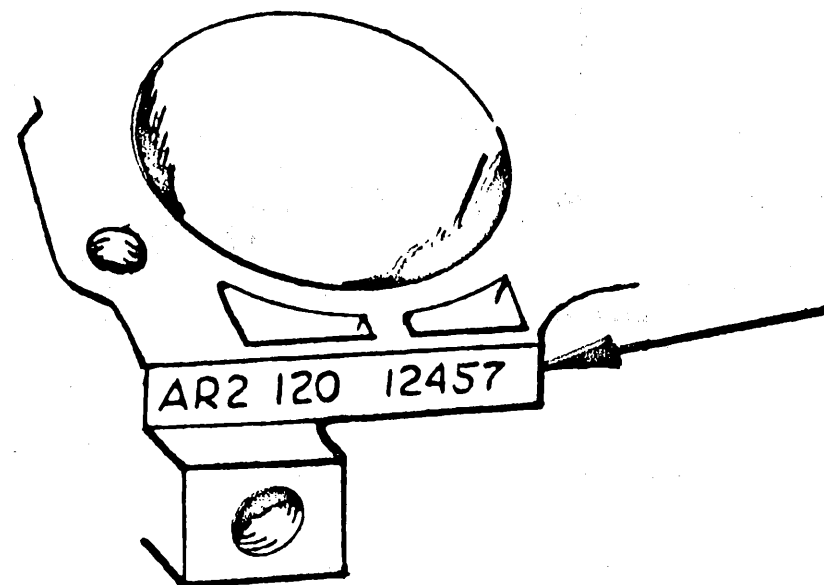
2000 cc Engines

Date Stamp Locations
Located on Dis-
tributor mounting
surface



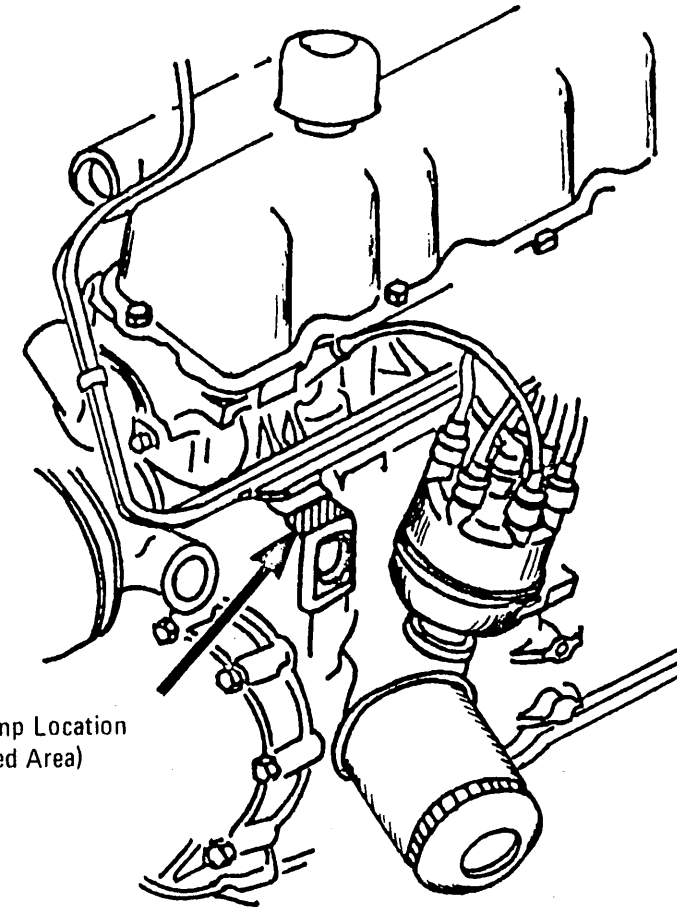
2600 cc Engines

Date Stamp Locations
Located on cast
boss — left front
side of block



ENGINE DATE STAMP LOCATIONS

170, 200 and 250 C.I.D. Engines

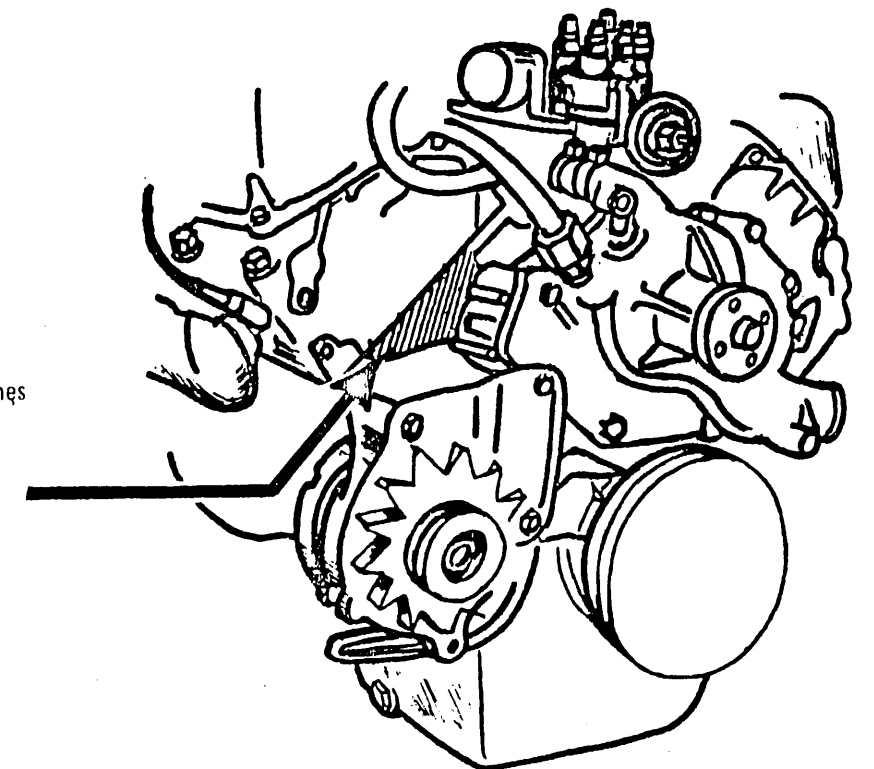


Date Stamp Location
(Shaded Area)

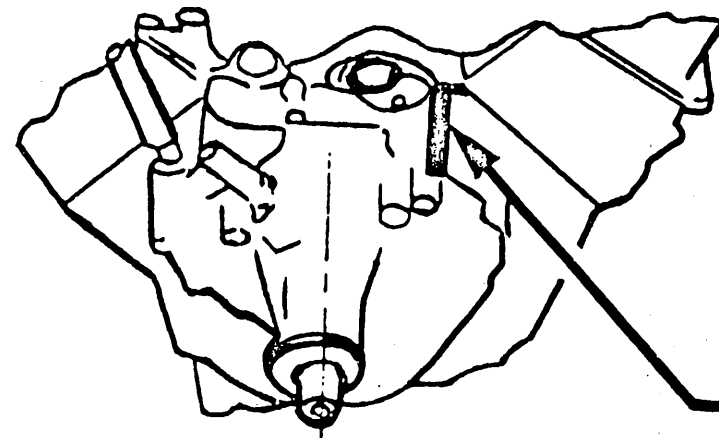
429 and 460 C.I.D. Engines

Date Stamp Location
(Shaded Area)

Located on right
front surface of
block



ENGINE DATE STAMP LOCATIONS



400 C.I.D. Engines

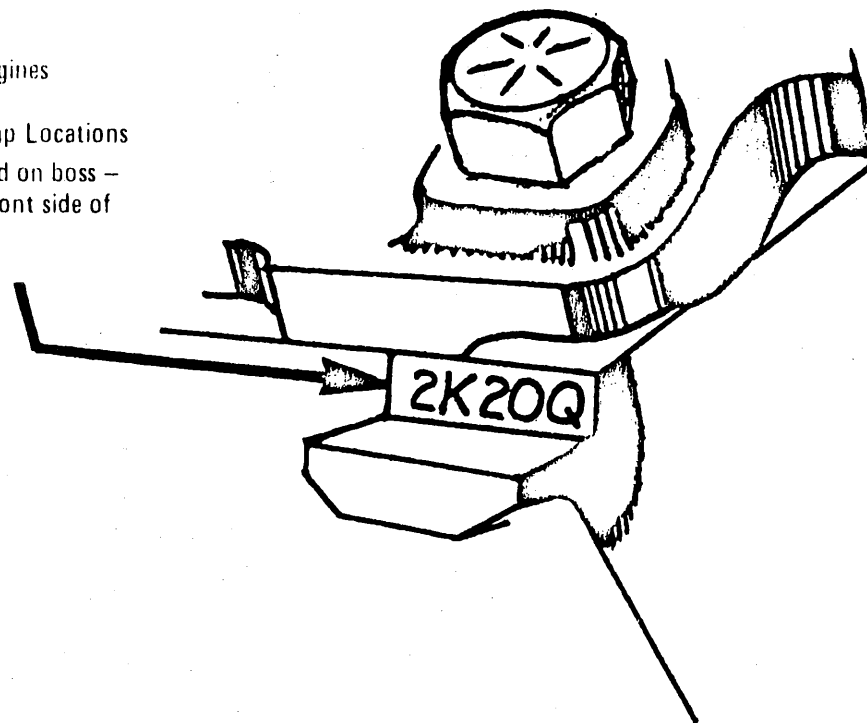
Date Stamp Locations

Located on boss –
top of front of
block

351-W Engines

Date Stamp Locations

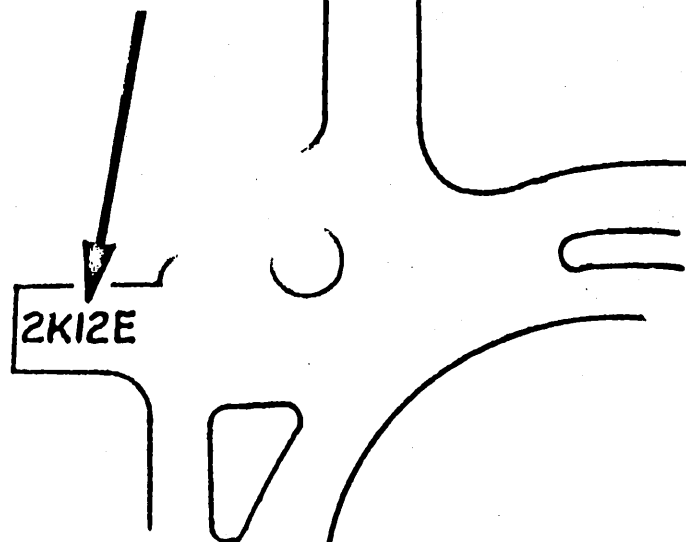
Located on boss –
right front side of
block



302 C.I.D. Engines

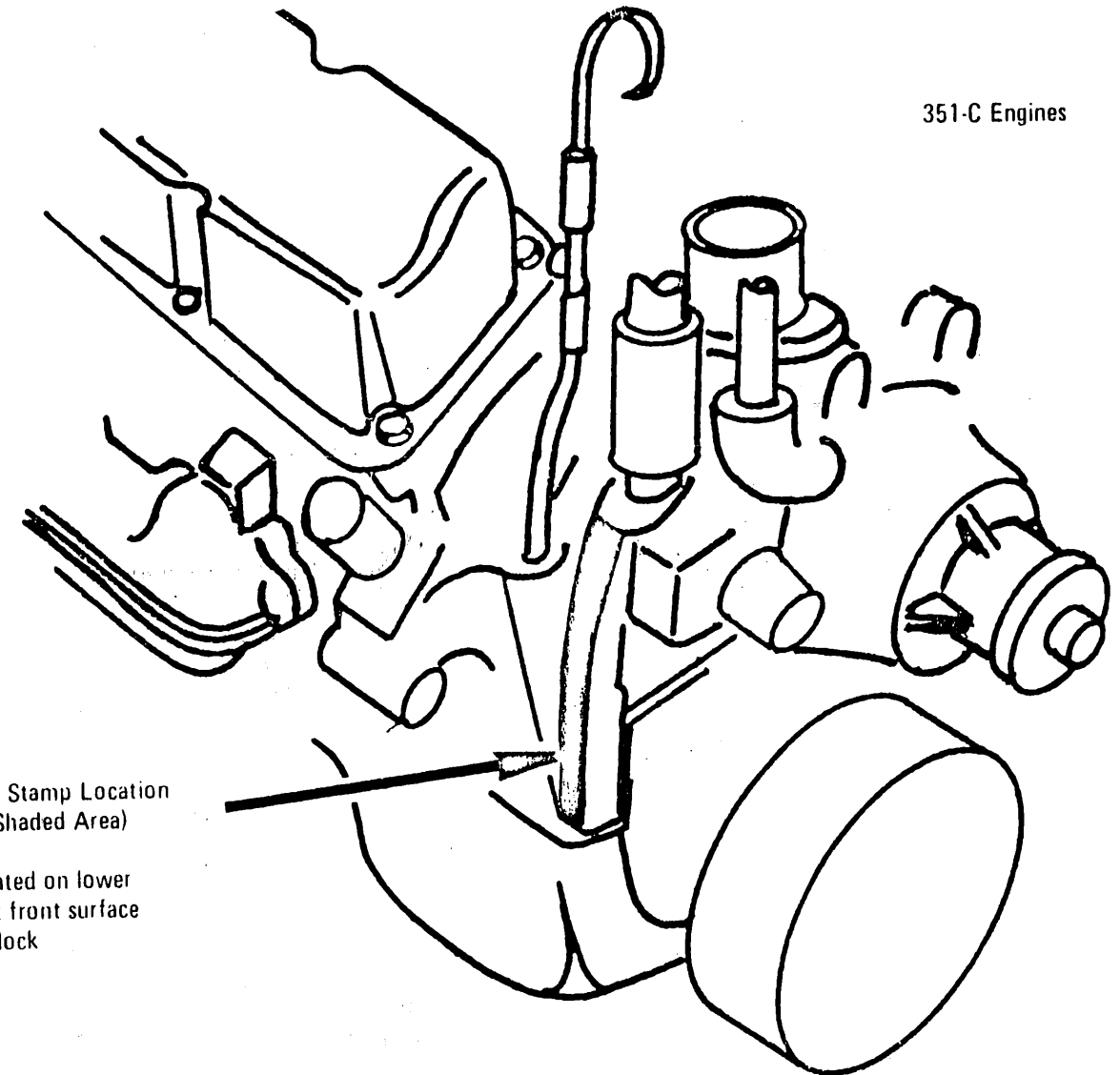
Date Stamp Locations

Located on boss –
left front of block



ENGINE DATE STAMP LOCATIONS

351-C Engines



Date Stamp Location
(Shaded Area)

Located on lower
right front surface
of block

ENGINE COOLING SYSTEM COMPONENT IDENTIFICATION CODES

RADIATOR

Engine radiator date stamp codes are located on the side frame of the radiator.

Example: 9JC

9 = Year 1969

J = September

C = 2nd week of month

THERMOSTAT

Die stamp code: Day, Month, and Year on
the Thermostat Base

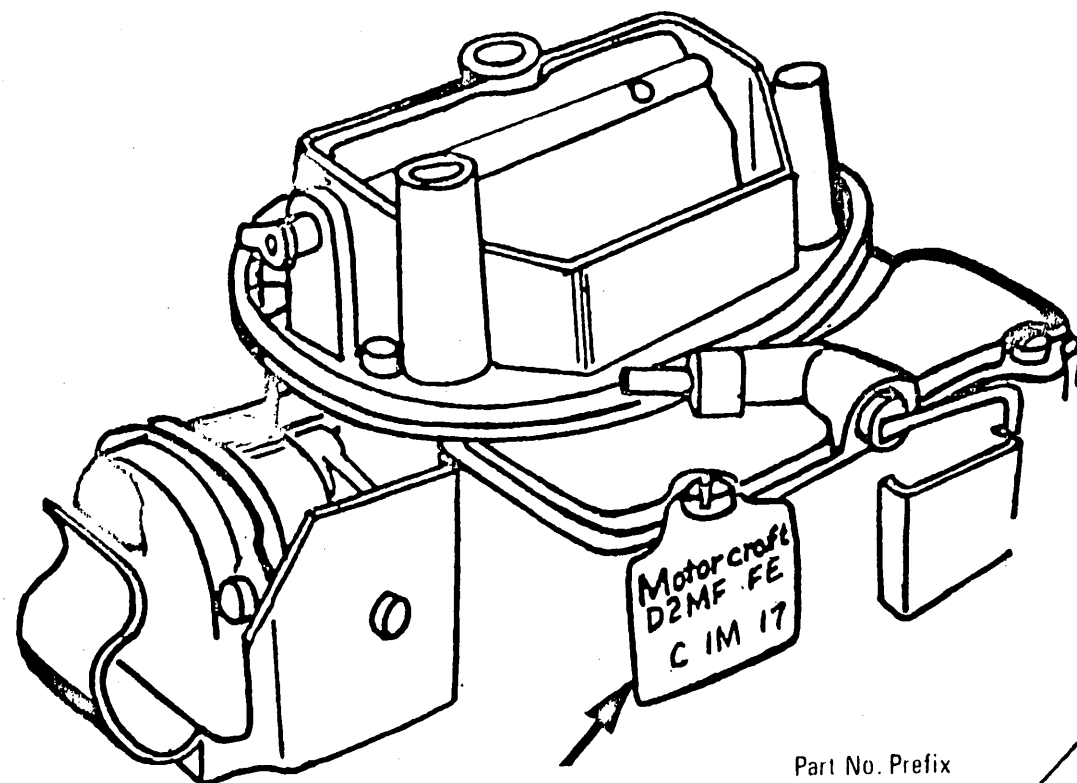
Example: 23A9

23 = Day of month

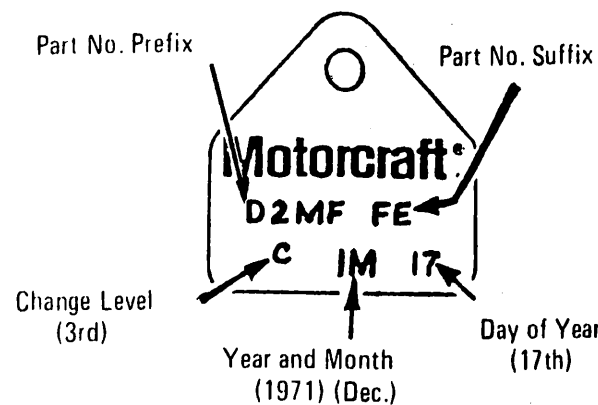
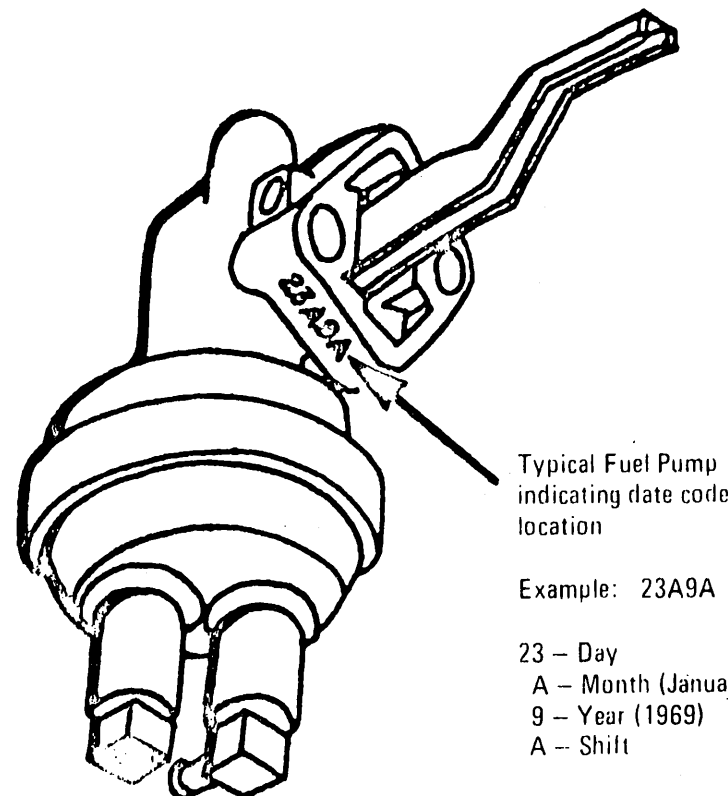
A = January

9 = 1969

FUEL SYSTEM COMPONENT DATE STAMP LOCATIONS



Typical Carburetor indicating date code location



Typical Fuel Pump indicating date code location

Example: 23A9A

23 - Day
A - Month (January)
9 - Year (1969)
A - Shift

AUTOMATIC TRANSMISSION

MODEL IDENTIFICATION

Models are identified by a service identification tag affixed to the assembly; tags are located and contain information as follows:

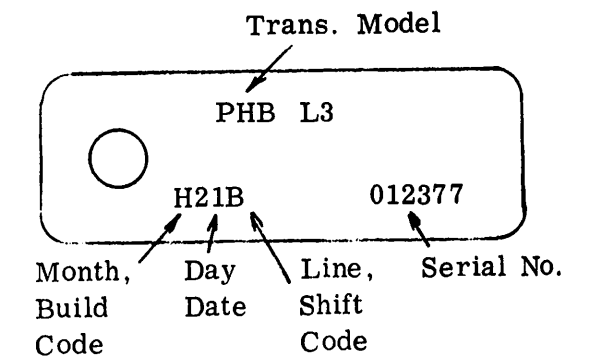
BASIC MODEL

FMX
(Fairfax built
Cruise-O-Matic)

TAG LOCATION

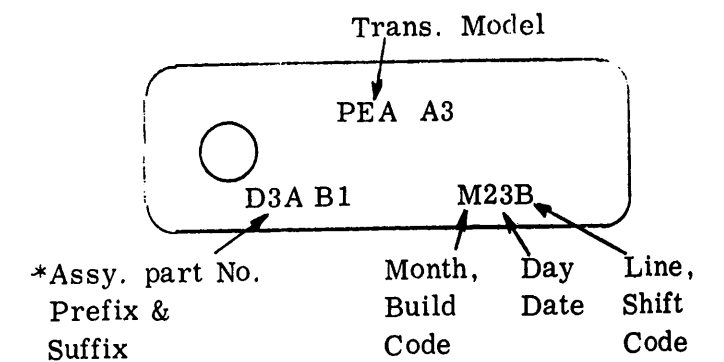
Under lower right hand
extension to case
attaching bolt

INFORMATION (TYPICAL)



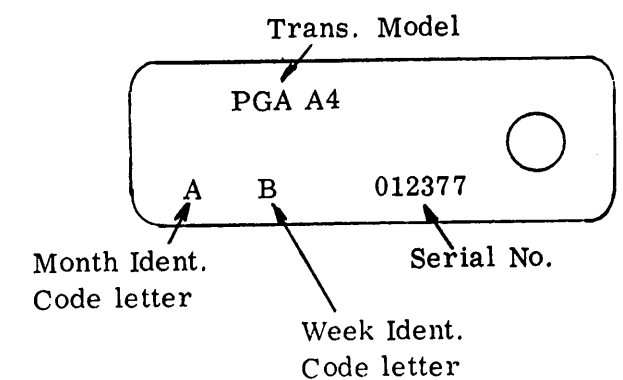
C4

Under lower front
intermediate servo
cover bolt



C6

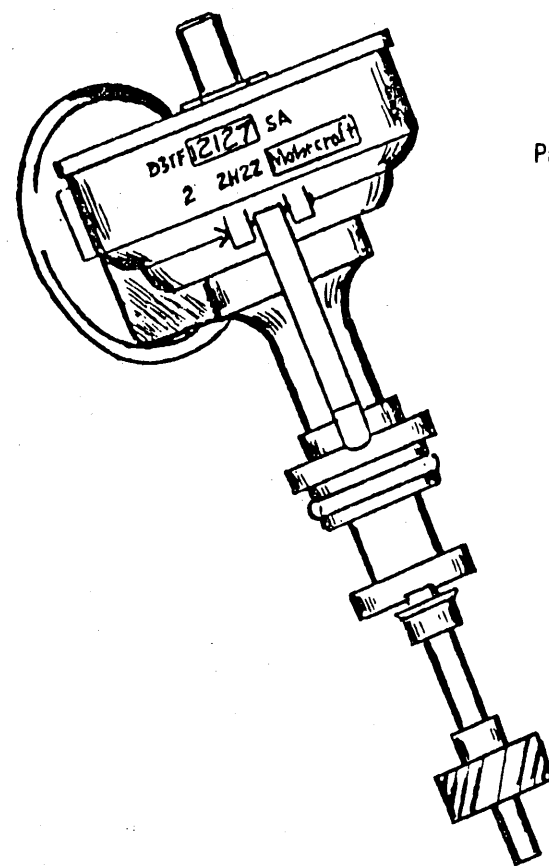
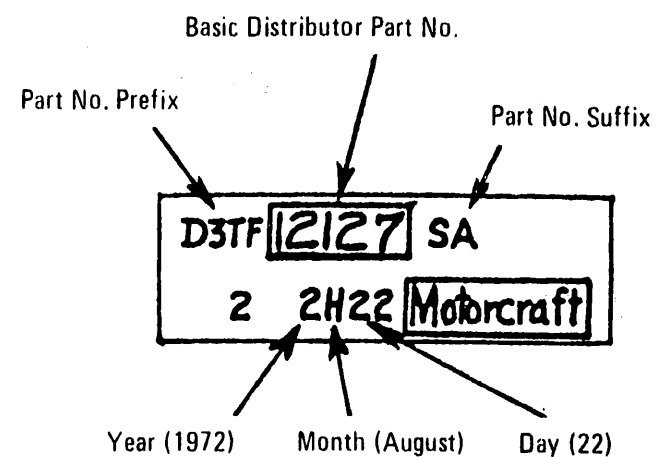
Under lower front
intermediate servo
cover bolt



*ONLY FIRST THREE LETTERS OF ASSY. PART NO. PREFIX SHOWN

ELECTRICAL COMPONENT IDENTIFICATION CODES

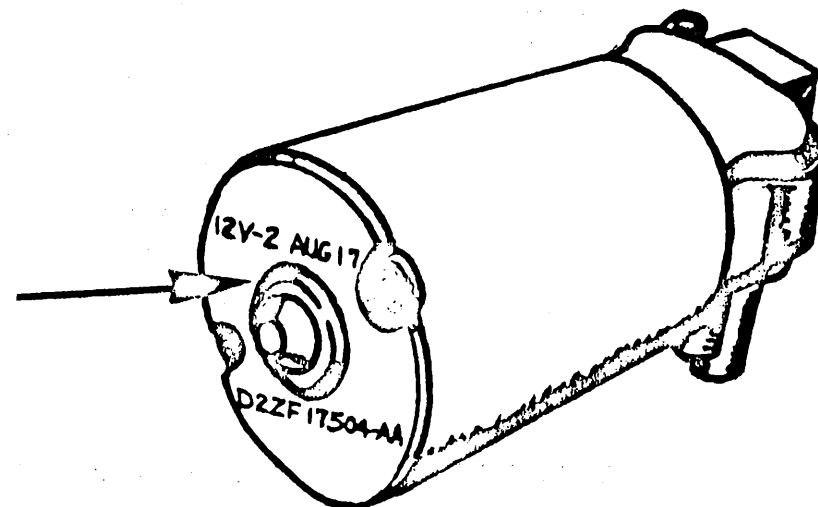
DISTRIBUTOR IDENTIFICATION CODES



All 1972-3 windshield wiper motors have a stamped date code identification

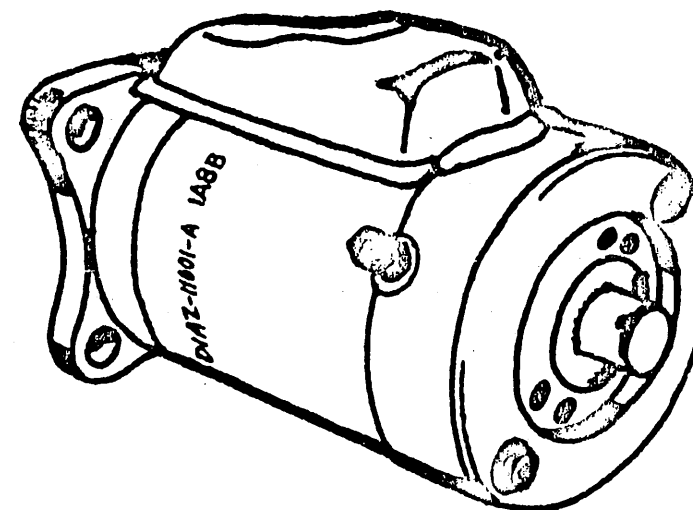
Example: Aug 17 72

MOTOR END PLATE



ELECTRICAL COMPONENT IDENTIFICATION CODES

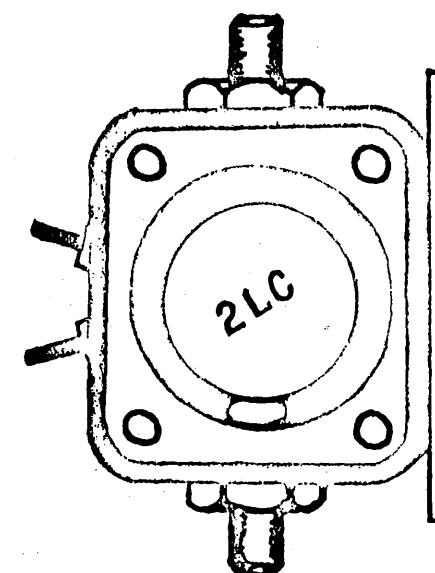
STARTING SYSTEM DATE STAMP LOCATIONS



Starter Motor
Date Code Stamped on
Side of Case

1A8B Date Code Example

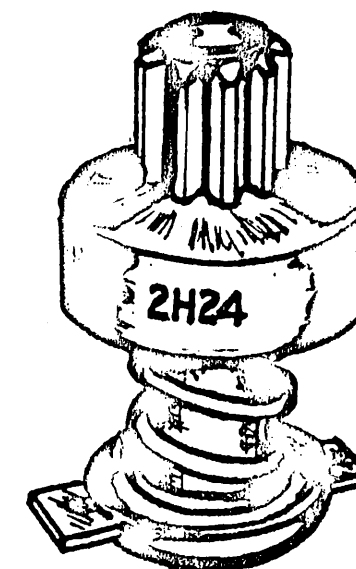
1 - Year (1971)
A - Month (January)
8 - Day of Month
B - Shift



Starter Solenoid
Essex and Prestolite

2LC Date Code Example

2 - Year (1972)
L - Month (November)
C - Week (Third)



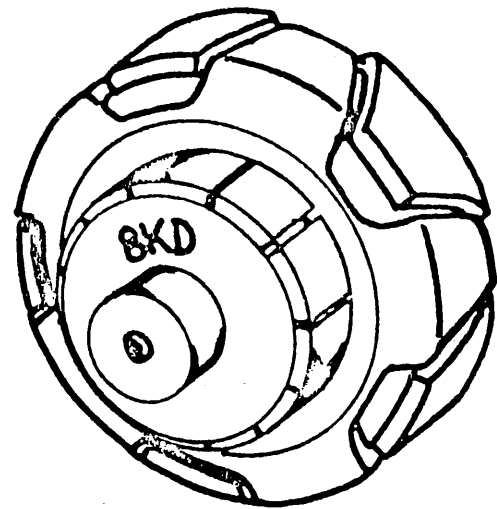
Starter Drive
Date Code Stamped on
Drum, Sandusky Plant

2H24 Date Code Example

2 - Year (1972)
H - Month (August)
24 - Day

ELECTRICAL COMPONENT IDENTIFICATION CODES

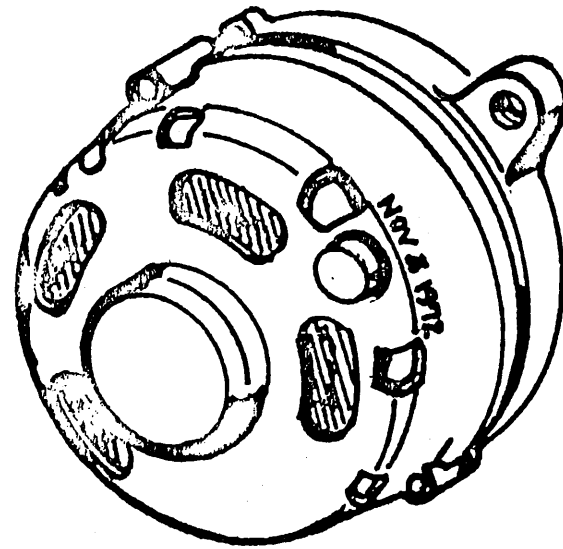
CHARGING SYSTEM DATE STAMP LOCATIONS



Alternator Rotors frequently have a date stamped on the slip end of the rotor.

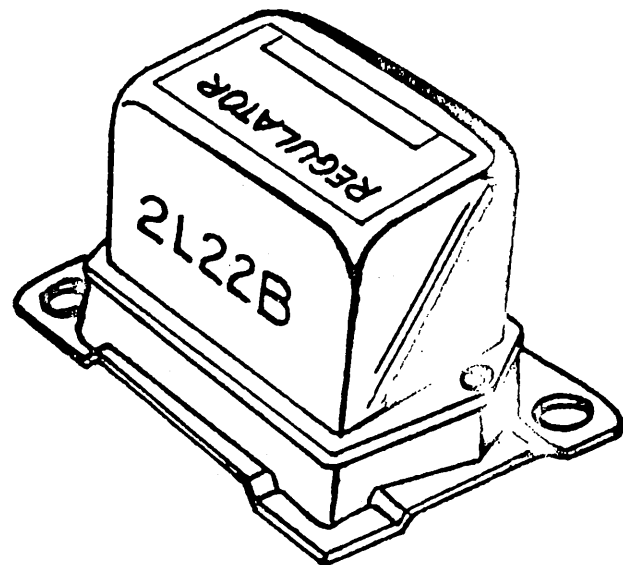
Example: 8KD

8 - Year (1968)
K - Month (October)
D - Week of Month (Fourth)



Alternators have a date code identification stamped on case

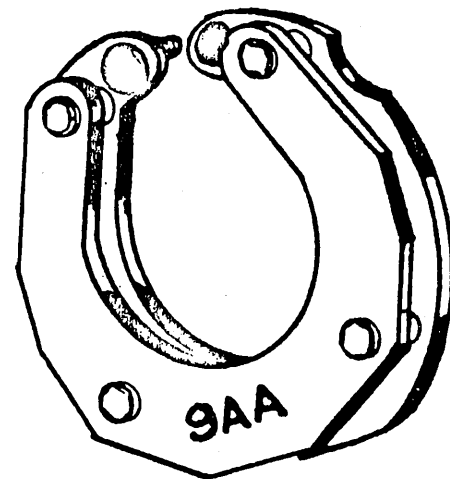
Example: Nov 3 1972



Voltage Regulators will have a rubber stamped date on either the base or on the cover

Example: 2L22B

2 - Year (1972)
L - Month (November)
22 - Day of Month
B - Shift



Alternator Rectifier assembly codes are ink stamped

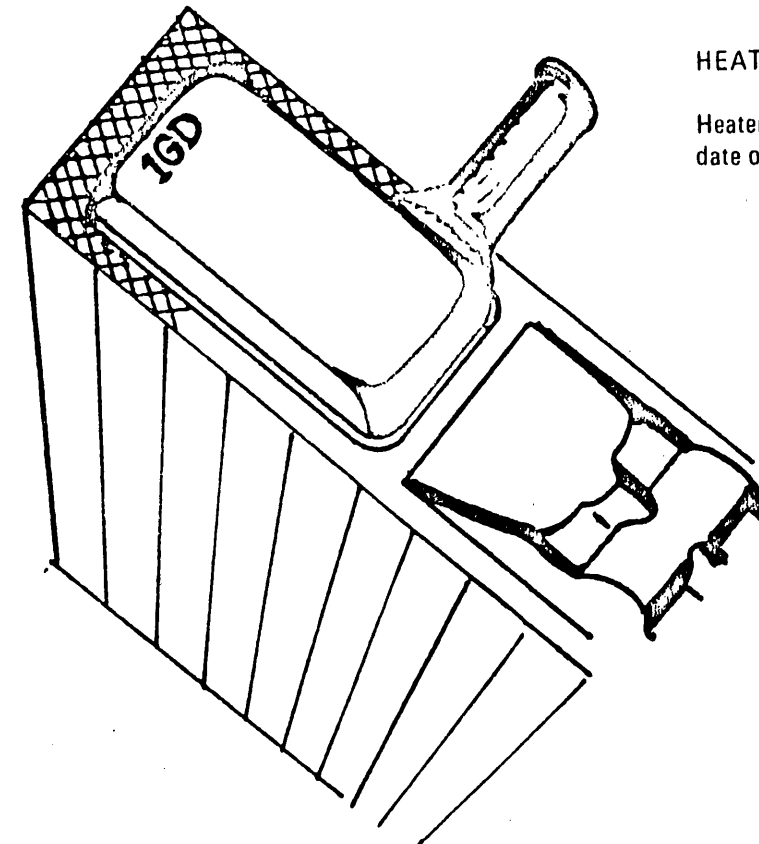
Example: 9AA

9 - Year (1969)
A - Month (January)
A - Week (First)

HEATING AND AIR CONDITIONING COMPONENT IDENTIFICATION

HEATER CORE DATE CODES

Heater cores will have a metal stamped date on the end of the tank



Example: 1GD

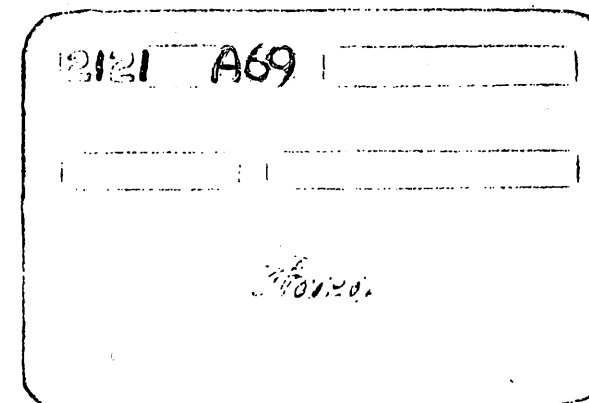
1 = year (1971)

G = month (July)

D = week of month (fourth)

Note the Green Island built cores have a reinforcement rib on the side of the core. Blackstone cores do not.

AIR CONDITIONING COMPONENT IDENTIFICATION CODES

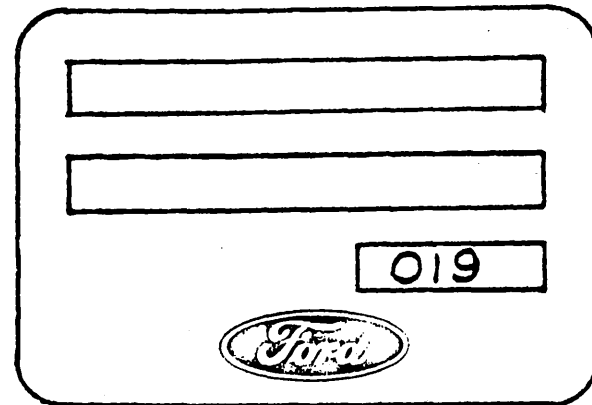


Typical A/C Compressor (Tecumseh) indicating date code location.

Example: A69

A - Month (January)
69 - Year

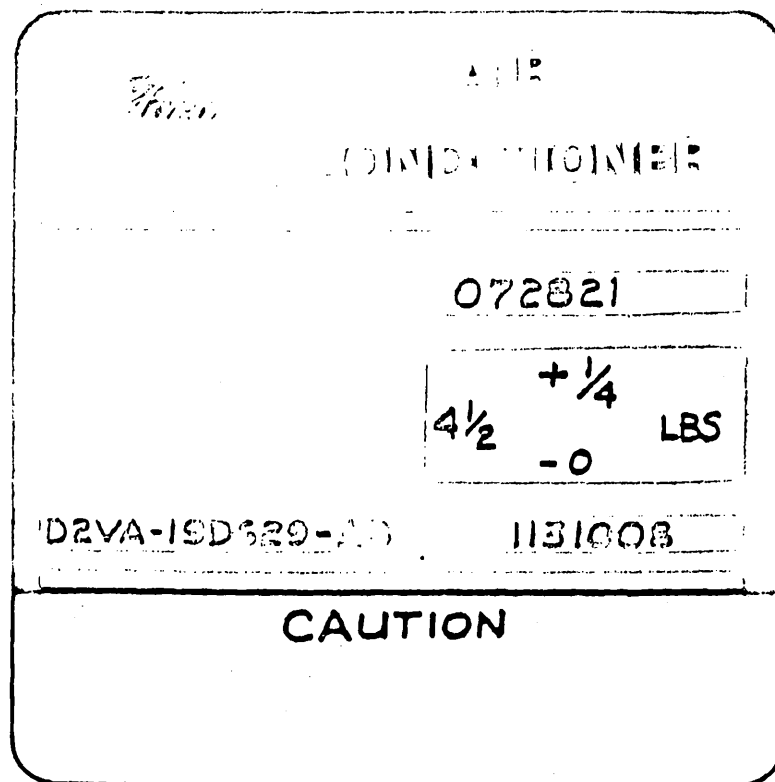
AIR CONDITIONING COMPONENT IDENTIFICATION CODES



Typical A/C Compressor (York)
indicating date code location.

Example: 019

01 - Month
9 - Year



Typical A/C Compressor (Frigidaire)
indicating date code location.

Example: 072821

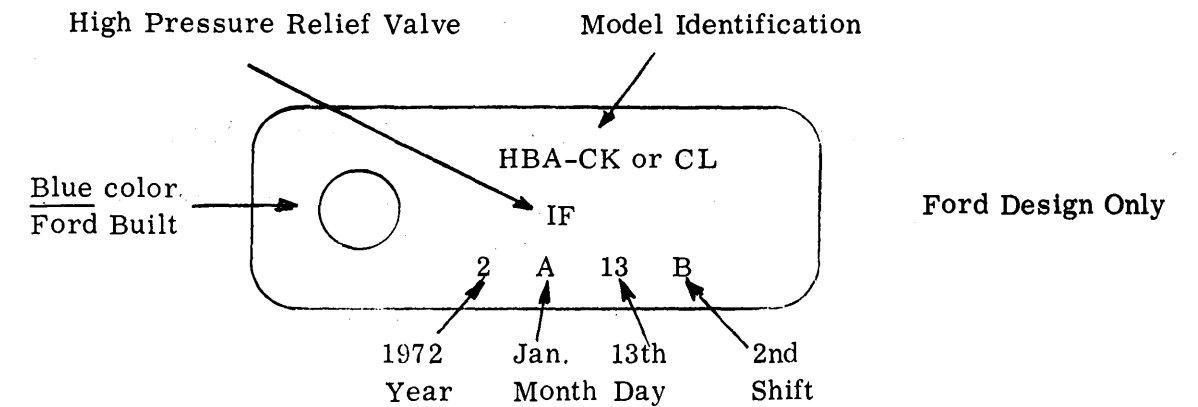
07 - Month (July)
28 - Day of Month
2 - Year (1972)
1 - Shift

CHASSIS COMPONENT IDENTIFICATION CODES

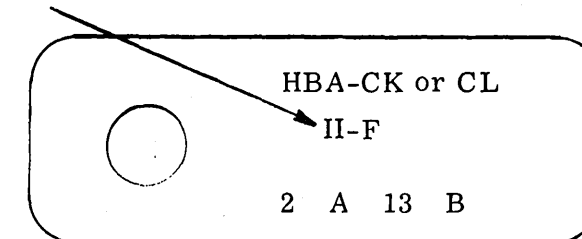
POWER STEERING PUMP IDENTIFICATION

Power Steering pump identification can be made by referencing the metal tags or labels attached to the problem pump assemblies.

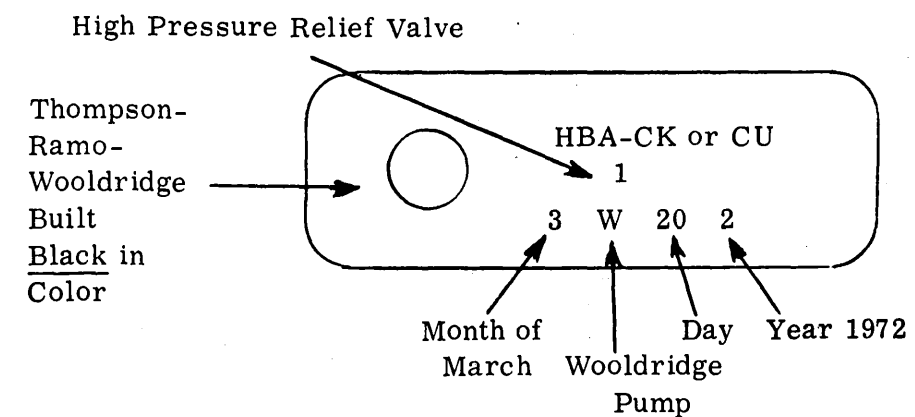
FORD PUMP IDENTIFICATION



Low Pressure Relief Valve Balance same as above

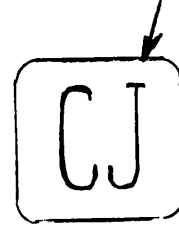


THOMPSON-RAMO-WOOLDRIDGE PUMP IDENTIFICATION



CHASSIS COMPONENT IDENTIFICATION CODES
SAGINAW PUMP IDENTIFICATION

Yellow Gum Label CJ, CW or CY



POWER STEERING PUMP PULLEY IDENTIFICATION

Power steering pump pulley identification can be made rerefencing the stamped code on the pulley outer face.

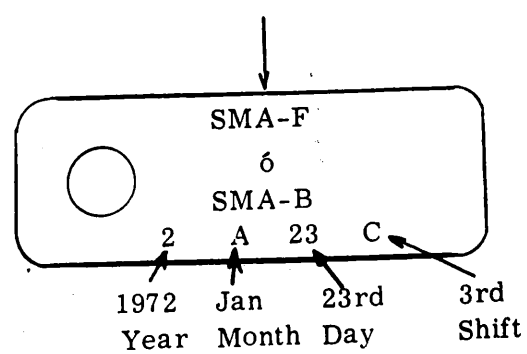
EXAMPLE: 7AA, AF, AD, etc.

STEERING GEAR IDENTIFICATION CODES

Ford steering gear assemblies

Ford design manual steering gear

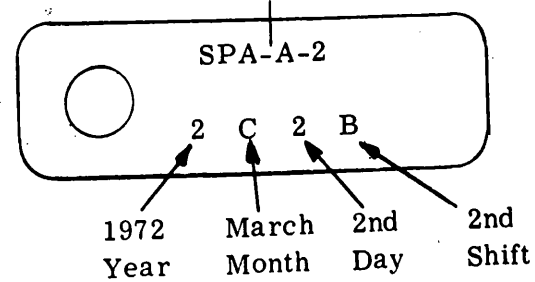
Steering Gear Model



Build
Date
Code

Ford design power steering gear

Steering Gear Model

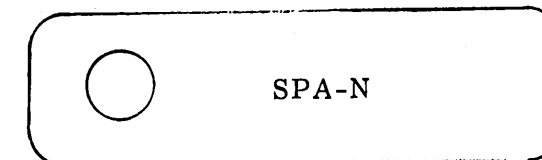


CHASSIS COMPONENT IDENTIFICATION CODES

STEERING AND SUSPENSION COMPONENT IDENTIFICACION AND DATE CODES

Saginaw design power steering gear

Steering Gear Model

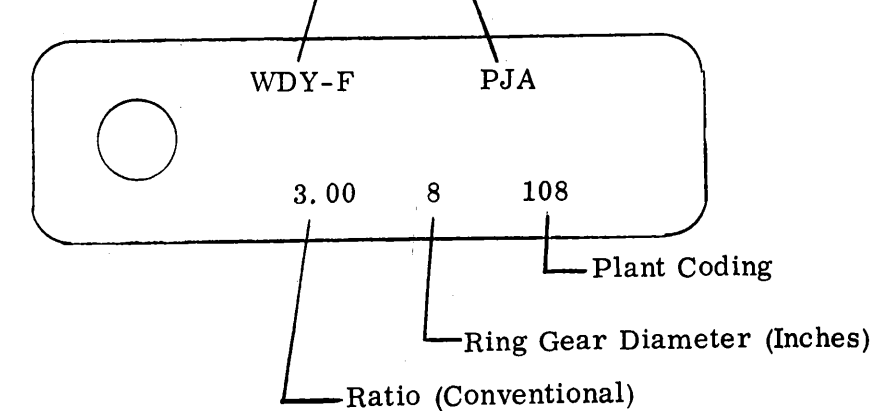


The Saginaw steering gear has the date code stamped on the gear top cover

Example: 10 2 10th Day 1972 Year

REAR AXLE IDENTIFICATION CODES

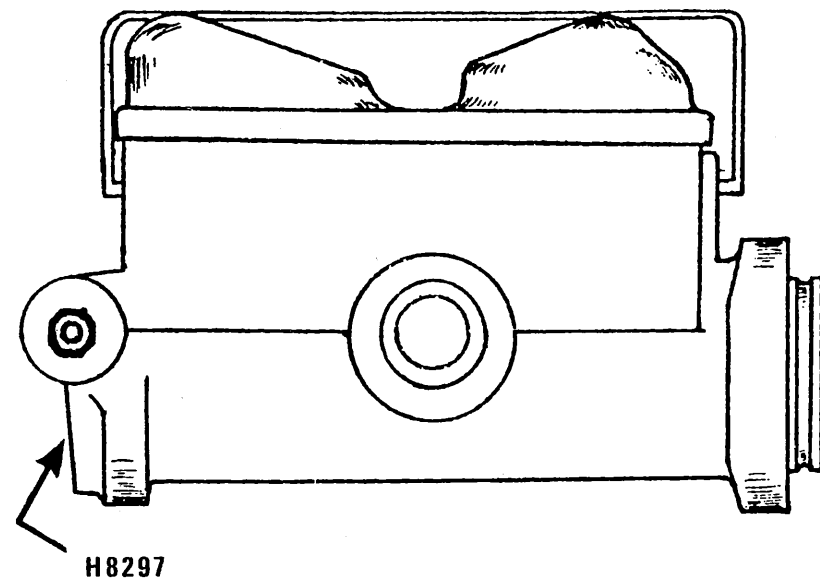
Axle Model Date (Year, Month, Week)



Rear Driving Axle Model Identification Tag - Typical

CHASSIS COMPONENT IDENTIFICATION CODES

MASTER CYLINDER IDENTIFICATION CODES

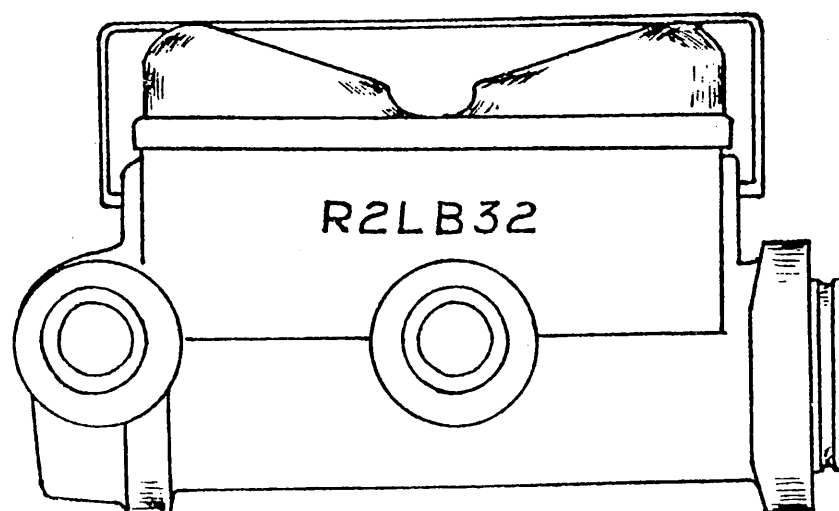


Bendix Mfg.—Master Cylinder Code
Pass. — Power Disc Only

Example: H8297 AD

H — Application
8 — Year (1968)
297 — Day of year

Note: Unequal cover reservoirs



Ford Mfg.—Master Cylinder Code
Pass. — Manual Brake

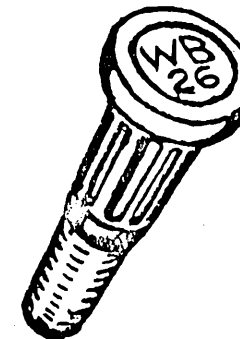
Example: R2LB32-AJ

R — Rawsonville
2 — Year (1972)
L — Month (November)
B — Week
3 — Day
2 — Shift

Note: Equal cover reservoirs.

CHASSIS COMPONENT IDENTIFICATION CODES

DISC BRAKE COMPONENT IDENTIFICATION



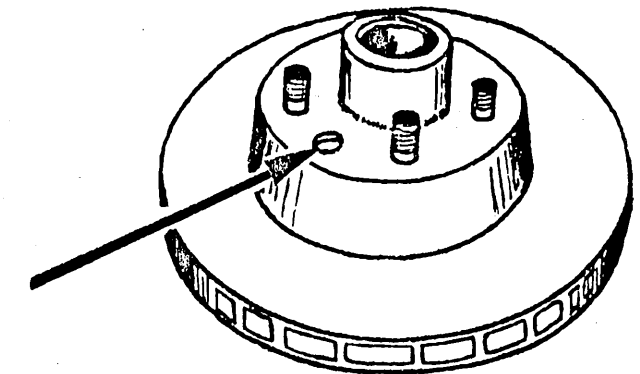
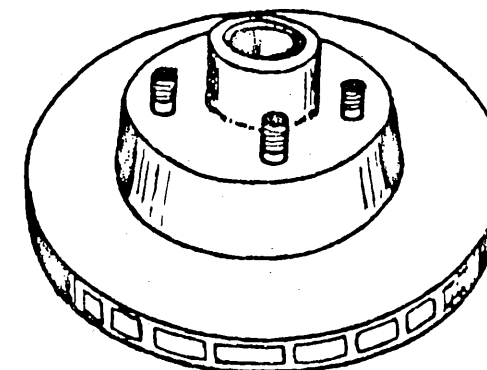
Budd Rotors

Budd Rotor Assemblies can be identified by:

- (1) A $\frac{1}{2}$ " dia. driving hole in the wheel mounting surface.
- (2) A "WB" and a number stamped on the head of the lug stud.

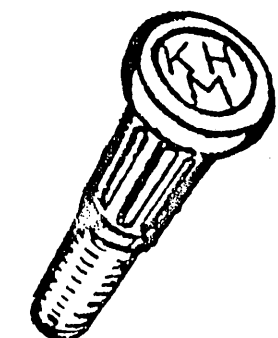
Disc Brake Rotors

Generally, a date is ink stamped on the hub, it is usually not readable.



Kelsey Hayes Rotors

Kelsey = Hayes Rotor Assemblies can be identified by the K-H stamped on the head of the lug stud.



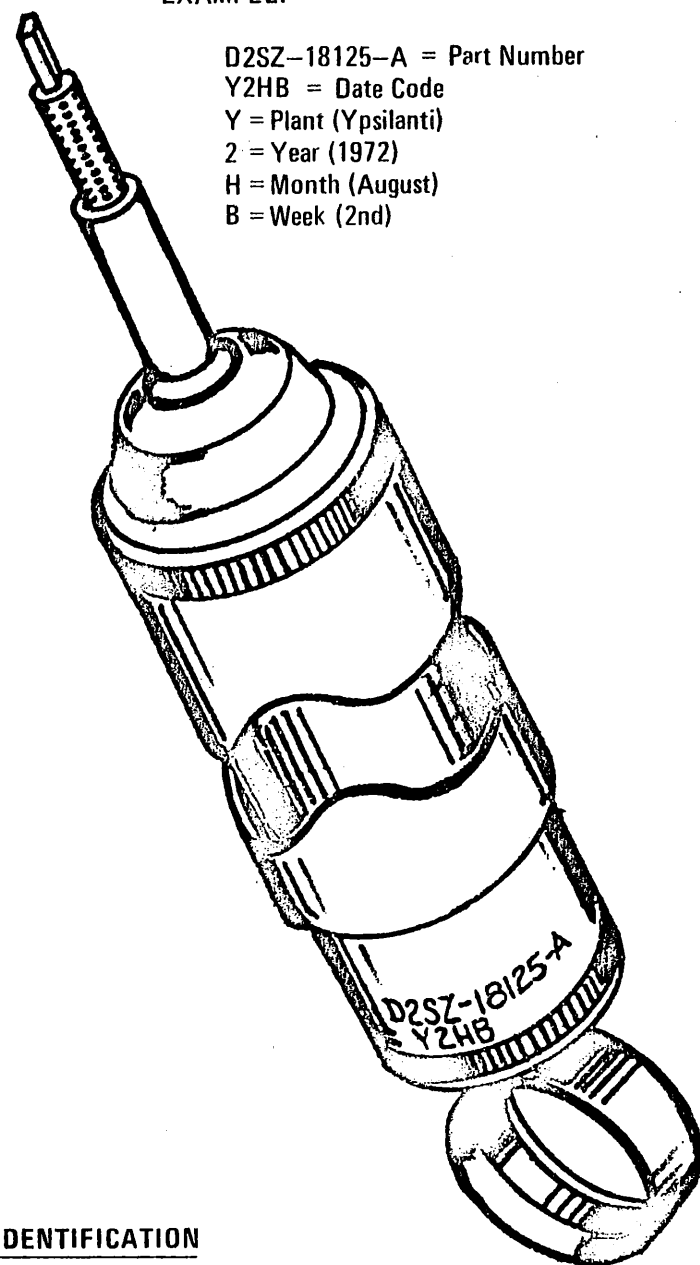
CHASSIS COMPONENT IDENTIFICATION CODES

SHOCK ABSORBER IDENTIFICATION

Shock absorbers can be identified by the part number and date code stamped on the outside of shock absorber body.

EXAMPLE:

D2SZ-18125-A = Part Number
Y2HB = Date Code
Y = Plant (Ypsilanti)
2 = Year (1972)
H = Month (August)
B = Week (2nd)



SUSPENSION SPRING IDENTIFICATION

Coil Springs are identified by color coded stripes running down the coils.

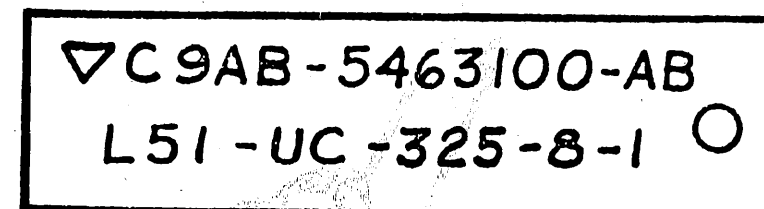
Leaf Springs are identified by color coded stripes across the bottom leaf.

NOTE: Dealership parts viewers or parts catalogs indicate the correct color codes for all vehicle model applications, for both kinds of springs.

BODY COMPONENT IDENTIFICATION CODES

SEAT FRAME IDENTIFICATION CODES

The data on this tag enables the Car Service Engineering Office to more accurately define the problem encountered. Include all information on the metal identification tags related to seat frame and track structural conditions (e.g. broken welds, inadequate welding, broken pivots, etc.).



Identification Tag

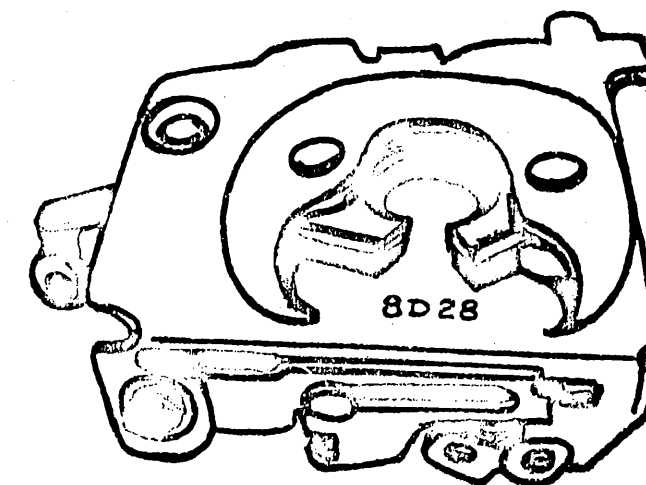
BODY COMPONENT IDENTIFICATION CODES

DOOR LOCK IDENTIFICATION CODES

Door locks are date stamped on lock side. There may also be an SY for Sandusky. Other vendors will not be indicated.

Example: 8D28

8 = year 1968
D = month April
28 = day of month



CAPRI VEHICLE COMPONENT BUILD DATE CODES

Component	Code Location	Example
Engine-in-line 1600 2000	Above L/H mounting pad (O/S of vehicle to rear of distributor	7-E - 21A or B 7 = year (1967) E = month (excl. I) 21 = date (21st) A/B = shift
Gearbox 1600 only	Stamped on tag bolted to extension housing	2802-7-E-21A or B 2802 = part no. 7 = Year E = Month 21 = date A/B = shift
Battery - Production Fitted All	Stamped on top adjacent to negative terminal	2 - 07 - 7 1/5 = week 1/12 = month 7 = year
Distributor	Stamped on distributor body on R/H side of out- board cap retaining clip	A - K - 7 A/E = week of month K = month (excl. I) 7 = year (1967)

Manufacturing Date Codes

All main assemblies are date coded
to show the year, month and day of
manufacture. 7D3

The first figure indicates the year:
4 = 1964
5 = 1965
6 = 1966

(A)

(B)

(C)

The next letter indicates the month
(A through M excluding I as shown below)

January A
February B
March C
April D
May E
June F
July G
August H
September J
October K
November L
December M

The next two digits indicate the day
of the month.

Example:

7 D 3 = April 3, 1967

Component	Code Location	Example
Fuel Pump All	Stamped on pump flange beneath diaphragm re- taining screws	E - 8 E = month (excl. I) 8 = year
Brake Caliper All	Stamped on caliper	Date Stamped

PRODUCTION YEAR

E=1965 F=1966 G=1967 H=1968 J=1969 K=1970 L=1971 M=19

PRODUCTION MONTH

Year Jan Feb Mar Apr May Jun Jul Aug Sep Oct Nov Dec
1965/69 J U M P B R A G C K D E
1966/70 L Y S T J U M P B R A G
1967/71 C K D E L Y S T J U M P
1968/72 B R A G C K D E L Y S T

CAPRI VEHICLE MODEL IDENTIFICATION

Model Year Calendar Year	1971		1972		1973		1974		1975	
	1970	1971	1971	1972	1972	1973	1973	1974	1974	1975
January	KL	LC		MB		NJ		PL		QC
February	KY	LK		MR		NU		PY		QK
March	KS	LD		MA		NM		PS		QD
April	KT	LE		MG		NP		PT		QE
May	KJ	LL		MC		NB		PJ		QL
June	KU	LY		MK		NR		PU		QY
July	KM	LS			MD		NA		PM	
August	KP		LT		ME		NG		PP	
September	KB		LJ		ML		NC		PB	
October	KR		LU		MY		NK		PR	
November	KA		LM		MS		ND		PA	
December	KG		LP		MT		NE		PG	